

ART 34

**We claim:**

- 1 1. A method for depositing onto a support one or more catalytic components,  
2 said method comprising:  
3 providing one or more vaporizable catalytic components;  
4 converting said one or more vaporizable catalytic components into a vapor; and  
5 depositing said vapor onto said support in an amount sufficient to produce a  
6 concentration of said one or more catalytic components adapted to  
7 produce a catalytically effective coating consisting essentially of said  
8 one or more catalytic components on said support.

- 1 2. The method of claim 1 wherein at least said depositing occurs in a  
2 vacuum.

- 1 3. The method of claim 1 or 2 wherein said support is a carbon catalyst  
2 support.

- 1 4. The method of claim 3 wherein said carbon catalyst support comprises a  
2 material selected from the group consisting of graphite, a carbon filament bundle,

3 reticulated carbon, carbon cloth, and carbon mesh.

1 5. The method of any of claims 1-4 wherein said support comprises a  
2 membrane comprising a composite of polytetrafluoroethylene comprising impregnated  
3 ion exchange media, said composite comprising a thickness of about 1  $\mu\text{m}$ .

1 6. The method of any of claims 1-5 wherein said one or more catalytic  
2 components comprises one or more noble metals.

1 7. The method of any of claims 1-6 wherein said one or more catalytic  
2 components comprises one or more metals selected from the group consisting of  
3 platinum, gold, silver, palladium, ruthenium, rhodium, iridium.

1 8. The method of any of claims 1-7 wherein said concentration comprises less  
2 than about 0.3  $\text{mg}/\text{cm}^2$ .

1 9. The method of any of claims 1-7 wherein said concentration comprises less  
2 than about 0.2  $\text{mg}/\text{cm}^2$ .

1 10. The method of any of claims 1-7 wherein said concentration comprises  
2 from about 0.01 to about 0.2 mg/cm<sup>2</sup>.

1 11. The method of any of claims 1-10 wherein said one or more catalytic  
2 components comprise platinum.

1 12. The method of any of claims 1-11 wherein said support is a coating on a  
2 carbon cloth, wherein said coating is selected from the group consisting of carbon, a  
3 wet proofing material, and a combination thereof.

1 13. The method of claim 12 wherein said wet proofing material is polytetra-  
2 fluoroethylene.

1 14. The method of any of claims 1-13 further comprising  
2 providing a solid polymer electrolyte membrane; and  
3 disposing said support in ionic communication with said solid polymer  
4 electrolyte membrane.

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1 15. The method of any of claims 1-14 wherein  
2 said solid polymer electrolyte membrane has a first side and a second side  
3 opposite said first side, and  
4 said method further comprises disposing said support on each of said first side  
5 and said second side to produce a membrane electrode assembly.

1 16. The method of any of claims 1-15 wherein said converting is thermally  
2 converting.

1 17. The method of any of claims 1-5 wherein said one or more catalytic  
2 components are metallic.

1 18. An electrode produced by a process comprising:  
2 providing one or more vaporizable catalytic components;  
3 converting said one or more vaporizable catalytic components into a vapor; and  
4 depositing said vapor onto a support in an amount sufficient to produce a

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5 concentration of said one or more catalytic components adapted to  
6 produce a catalytically effective coating consisting essentially of said  
7 one or more catalytic components on said support.

1 19. The electrode of claim 18 wherein said support is a carbon catalyst support  
2 comprising a material selected from the group consisting of graphite, a carbon filament  
3 bundle, reticulated carbon, carbon cloth, and carbon mesh.

1 20. The electrode of claim 19 wherein said carbon catalyst support  
2 comprises a material selected from the group consisting of a carbon cloth and a coating  
3 on a carbon cloth selected from the group consisting of carbon, a wet proofing  
4 material, and a combination thereof.

1 21. The electrode of claims 18-20 wherein said support comprises a  
2 membrane comprising a composite of polytetrafluoroethylene comprising impregnated  
3 ion exchange media, said composite comprising a thickness of about 1  $\mu\text{m}$ .

1 22. The electrode of any of claims 18-21 wherein said one or more vaporizable  
2 catalytic components comprises one or more noble metals.

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1 23. The electrode of claim 22 wherein said one or more vaporizable  
2 catalytic components comprises one or more metals selected from the group consisting  
3 of platinum, gold, silver, palladium, ruthenium, rhodium, iridium.

1 24. The electrode of any of claims 18-23 wherein said one or more  
2 vaporizable catalytic components comprises platinum.

1 25. The electrode of any of claims 18-24 wherein said support comprises a  
2 coating on a carbon cloth wherein said coating is selected from the group consisting of  
3 carbon, a wet proofing material, and a combination thereof.

1 26. The electrode of claim 25 wherein said wet proofing material is  
2 polytetra-fluoroethylene.

1 27. The method of any of claims 18-26 wherein said converting is thermally  
2 converting.

1 28. The method of any of claims 18-21, 25, and 26 wherein said one or  
2 more catalytic components are metallic.

1 29. An electrode comprising a support having disposed thereon a vapor  
2 deposited electrocatalytic coating consisting essentially of one or more electrocatalysts,  
3 wherein said one or more electrocatalysts are present in an amount of about 0.3  
4 mg/cm<sup>2</sup> or less.

1 30. The electrode of claim 29 wherein said vapor deposited electrocatalytic  
2 coating is deposited in a vacuum by electron-beam physical vapor deposition.

1 31. The electrode of claims 29 and 30 wherein, at a cell potential of about 0.6  
2 V, an MEA containing said electrode half cell operating as a cathode yields about 800  
3 mA cm<sup>-2</sup> or greater.

1 32. The electrode of claims 29-31 wherein said electrode comprises an  
2 electrocatalytic active area of about 300 cm<sup>2</sup> or greater.

1 33. The electrode of claims 29-32 wherein said one or more catalytic  
2 components comprises platinum.

1 34. The electrode of claims 29-33 wherein said support comprises a  
2 membrane comprising a composite of polytetrafluoroethylene comprising impregnated  
3 ion exchange media, said composite comprising a thickness of about 1  $\mu\text{m}$ .

1 35. The electrode of claims 29-34 wherein said converting is thermally  
2 converting. A

1 36. An electrode comprising a support comprising a deposit disposed  
2 thereon, said deposit comprising a catalytically effective load of an electrocatalyst  
3 comprising an electrocatalytic active area at least in part comprising rod-shaped  
4 structures.

1 37. The electrode of claim 36 wherein said rod-like structures are visible at  
2 a magnification of at least about x10k.

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1 38. The electrode of claims 36 and 37 wherein said deposit further  
2 comprises particles of said electrocatalyst comprising an outer surface, wherein said  
3 electrocatalytic active area comprises a majority of said outer surface of said particles.

1 39. The electrode of claims 36-38 wherein said support has a surface area, and  
2 said deposit covers about  $300 \text{ cm}^2$  or more of said surface area.

1 40. The electrode of claims 36-39 wherein said catalyst comprises platinum.

1 41. The electrode of claims 36-40 wherein, at a cell potential of about 0.6  
2 V, an MEA containing said electrode as a half cell operating as a cathode yields a  
3 power output of about  $400 \text{ mA cm}^{-2}$  or greater.

1 42. The electrode of claims 36-40 wherein, at a cell potential of about 0.6  
2 V, an MEA containing said electrode as a half cell operating as a cathode yields a  
3 power output of about  $800 \text{ mA cm}^{-2}$  or greater.

1 43. The electrode of claims 36-40 wherein, at a cell potential of about 0.6

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- 2 V, an MEA containing said electrode as a half cell operating as a cathode yields a  
3 power output of about  $1000 \text{ mA cm}^{-2}$  or greater.

- 1 44. The electrode of claims 36-43 wherein said support comprises a  
2 membrane comprising a composite of polytetrafluoroethylene comprising impregnated  
3 ion exchange media, said composite comprising a thickness of about  $1 \mu\text{m}$ .

- 1 45. A membrane electrode assembly comprising the support of any of claims  
2 18-44.

- 1 46. The electrode of any of claims 18-44 wherein  
2 said support has a surface area; and,  
3 substantially all of said surface area ionically communicates with an ionomeric  
4 membrane.

- 1 47. The electrode of claim 46 wherein said surface area is  $300 \text{ cm}^2$  or  
2 greater.

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A.  
B.D.

ADD A<sub>2</sub>

add  
B1

add  
P1